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D350-561-045
Job Sheet 193791



Part No: D350-561-045

Job Qty: 1 pcs

Part Name: Dual Mirror Accessory



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 5/7/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP D 05.09.15 Step 3 pick list revised per D350-561 Rev. C KJ/JLM IPP Rev:E add pick kit DD 10.04.19 verified by:EC IPP Rev:F 10.09.14 per IIN revD DD verf:EC IPP REV:G 12.05.30 PER ECN 12-596 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs		5/7/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S177595

Part: D350-561-045

Job No: 193791

Serial No/Batch: S177595

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH91-20 Issue 3, FA0510, SH856NE

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110	QC 4	1 pcs	5/7/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	FID DAS 46 MAY 06 2019 9-89
					QC 4 - 68	
120	Packaging 3-1 - Stock - B4B	1 pcs	5/7/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	FID DAS 46 MAY 06 2019 9-89
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
125	DC - 1 - B4B	1 pcs	5/7/19	0.00 0.00	DC - 1 - B4B	DAS 21 MAY 06 2019 9-89
					DC - 2 - B4B	
130	QC 21 - FG	1 pcs	5/7/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	DAS 21 MAY 06 2019 9-89
					QC 21 - SA - 53	
Part Op 105 - Pick Kit						
Descriptions: 110 - QC4- 100% Inspect kits for completeness						
120 - Identify and pack for shipping as per PPP D350-561-045 LOCATION:						
125 - Document Control - Photocopy bluefile and create labels per PPP D350-561-045 CHG003						
130 - QC21- Final Inspection - Work Order Release						

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5149158
D2011-101	Mirror 6"	1 pcs (1 ea)	105-Packaging 1 - Pick Kit	5142085
D2012-113	Clamp	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5114677
D3635-3	Gasket	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	50798286
MS21042L3	Nut	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5157462
NAS1149D0363J	Washer	4 Ea (4 ea)	105-Packaging 1 - Pick Kit	5182884
NAS1149D0463J	Washer	2 Ea (2 ea)	105-Packaging 1 - Pick Kit	5158585

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN3-5A	2	288	0
	D2011-101	1	18	0
	D2012-113	2	28	0
	D3635-3	2	9	0
	MS21042L3	2	3,426	0
	NAS1149D0363J	4	1,264	0
	NAS1149D0463J	2	4,512	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					